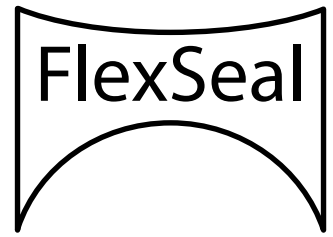


Solid content WeatherSeal sealant

# FlexSeal WS



## Description

**FlexSeal WS** is a high performance one component gun grade sealant, based on the cutting edge silane terminated polymer (STP) hybrid technology. **FlexSeal WS** is ideal for sealing most types of joints in industrial commercial vehicle buildings with excellent UV and weathering resistance and excellent adhesion to most building materials.

## Uses

- General weathersealing joints
- Glazing and curtain wall weathersealing joints
- Building façade weathersealing joints

## Features

- Ideal for expansion, connection, perimeter and other movement joints
- Neutral cure
- Low odor
- Conforms to ISO 11600-F&G-25LM
- Resistant to ozone, ultra-violet radiation and temperature extremes
- Joint movement capability  $\pm 50\%$
- 100% Solid content

## Technical Properties

Open time	>25min. @ 25°C
Tack free time	120 min. @ 25°C
Full cure time	7 days
Density	1.40 gm/cm <sup>3</sup>
Shore A	40 $\pm$ 5
Adhesion loss to glass	0 % with 20 lb peel strength
Elongation At break	> 500 %
Tensile Strength	> 225 psi
Tensile lap shear Strength	> 275 psi
UV Ratings	No change in appearance or properties after 2000 hrs UV-A exposure

## Standards

- ASTM D 2240 Shore A-Hardness
- ASTM D 412 Tensile Stress & Elongation at break
- ASTM C 794 Adhesion to peel
- ASTM D 1002 Tensile lap-shear strength

## Application procedure

**Surface Preparation:** Surface preparation is the most important step before applying any type of adhesive and/or sealant to get best results and to avoid adhesion failure.

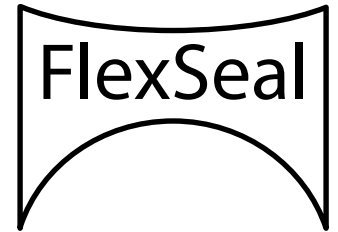
- The surface to receive **FlexSeal WS** must be dry, free from dust, coatings, bituminous mastics, concrete curing agents, mold release agents, oils, greases and loose particles. For expansion joints avoid weak building materials such as cement mortar, aerated concrete or rigid foam
- Clean the joint surface by wire brush and sanding with emery paper if needed in order to remove all traces of release agents, or curing compounds.
- Remove dust by compressed air or paint brush.
- Wipe out oil and grease by solvent soaked cloth such as Xylene, Toluene or Acetone.
- Insert compressible polyethylene rod as backup material to control depth of sealant in the joint and to provide support for tooling of the sealant.

## Application:

- Proper joint profile is 2:1 width to depth ratio with minimum joint depth of 8 mm and maximum width of 40 mm. For 10 mm wide joints proper width to depth ratio is 1:1.
- Place the **FlexSeal WS** sausage in the application gun and snip off the closure clip. Cut off the tip of the nozzle to suit the application and apply the sealant with a suitable hand-operated or compressed-air gun.
- Place nozzle of gun into bottom of the joint and fill entire joint. Keep the nozzle in the sealant, continue on with a steady flow of sealant preceding the nozzle to avoid air entrapment.
- Tool sealant to ensure full contact with joint walls and remove air entrapment. For best results in tooling the sealant, use a spatula and liquid soap diluted 1 : 10 with water (for smoothing). Avoid contact with alcohol and other solvents during cure period (7 days).

Solid content WeatherSeal sealant

# FlexSeal WS



## Storage & Packing

Store under cover, out of direct sunlight and protect from extreme temperatures. In tropical climates the product must be stored in air-conditioned environment for up to 6 month.

## Avialable in 600 ml sausage

## Health and safety

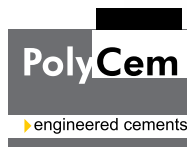
As with all construction chemicals products caution should always be exercised. Protective clothing such as gloves and goggles should be worn. Treat any splashes to the skin or eyes with fresh water immediately. Should any of the products be accidentally swallowed, do not induce vomiting, but call for medical assistance immediately.




## Legal Notes

The information provided in this data sheet, are given in good faith based on our current knowledge and experience of the product when properly stored, and applied by professional applicator, and under normal conditions in accordance with the mentioned recommendations. In practice under actual site condition differences are such that no warranty can be issued nor any liability can be taken, arising out of any legal relationship whatsoever. The product must be tested onsite to check its suitability for the intended application and purpose

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